

TORNOS DECO 20

Kind : Swiss-type cnc lathe
Brand : TORNOS
Model : DECO 20
Year : 1997
Serial Nr: T62067
Stock Nr : P2204



TECHNICAL DETAILS

| | |
|---------------------------------|---------------|
| - Number of axes | : 10 |
| - Number of spindles | : 2 |
| MAIN SPINDLE | |
| - Max. bar diameter | : 25.4 [mm] |
| - Max. machining length | : 200 [mm] |
| - Spindle speeds | : 10000 [rpm] |
| - C axis indexing precision | : 0.1 [°] |
| COUNTER-SPINDLE | |
| - Max. bar diameter | : 20 [mm] |
| - Spindle speeds | : 10000 [rpm] |
| - Spindle power | : 3.7 [kW] |
| - C axis indexing precision | : 0.1 [°] |
| - Number of guide bush holders | : 2 |
| GUIDE BUSH HOLDER 1 | |
| - Number of positions | : 5 |
| GUIDE BUSH HOLDER 2 | |
| - Number of positions | : 5 |
| - Number of motorized positions | : 4 |
| - Live tools speed | : 8000 [rpm] |
| END ATTACHMENT | |
| - Number of positions | : 4 |
| - Number of motorized positions | : 4 |
| - Live tools speed | : 6000 [rpm] |
| SECONDARY OPERATION | |

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- Number of positions : 7
- Number of motorized positions : 3
- Live tools speed : 8000 [rpm]

POWER SUPPLY

- Supply voltage : 400 [V]
- Total installed power : 14 [kW]

WEIGHT & DIMENSIONS

- Machine floor space : 2270 x 1650 [mm]
- Machine height : 2200 [mm]
- Machine weight : 3500 [kg]

MACHINE HOURS

- Number of hours under power : 50799 [h]

EQUIPMENT

- CNC : Fanuc
- Rotating tool motor on : S2,S3,S5 vertical/Horizontal
- Rotating guide bush
- Parts catcher
- Ejection of workpiece
- Coolant tank
- Bar loader : ROBOBAR SSF